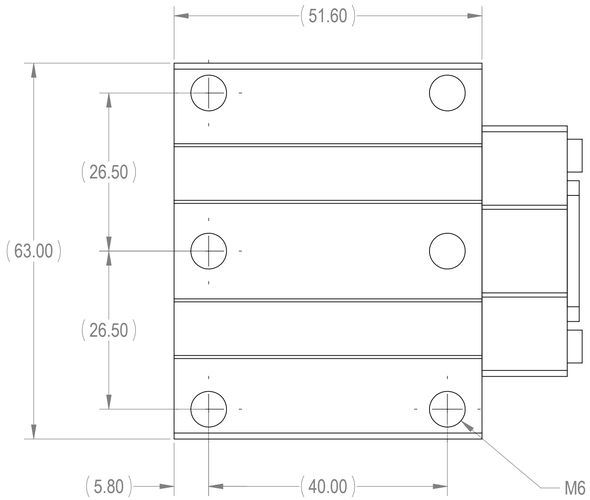
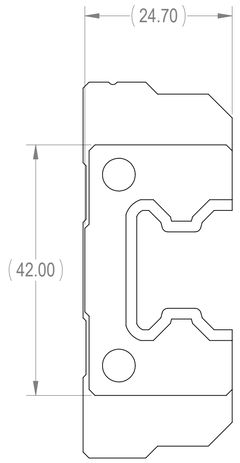
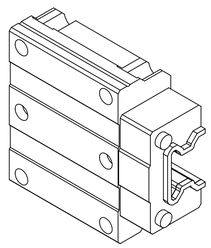
REV	RELEASE/ECO#	COMMENTS	DRAWN BY	APPROVED BY	DATE
1	SmarTeam	INITIAL CONVERSION	RMJ	RMH	2009-10-28
A	SmarTeam	ADDED SECOND SOURCE	AEE	AEE	2011-02-09







SOURCE	PART #
IKO Nippon Thompson Europe B.V. Im Gewerbepark D30 93059 Regensburg Tel.: 0941/ 20 60 7-0	Führungswagen Rolle LRXH 20 (guide wagon roller LRXH 20)
IKO Nippon Thompson Co., Ltd. http://www.ikont.co.jp/global_data/download/pdf_catalog/cat5510MX.pdf	LRXH 20
OR APPROVED EQUIVALENT.	

MACHINED HOLE TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0.34 - 2.25	-.03 +.05
2.3 - 4.7	-.05 +.08
4.75 - 6.3	-.05 +.1
6.35 - 19.0	-.05 +.13
19.5 - 25.4	-.10 +.13
MATERIAL	STOCK
FINISH	STOCK

GENERAL NOTES, UNLESS OTHERWISE SPECIFIED:
A) ALL DIMENSIONS APPLY AFTER FINISH.
B) ALL DIMENSIONS ARE IN MILLIMETERS.
C) REMOVE ALL BURRS AND SHARP EDGES .25 MAX.
D) INTERPRET THIS DRAWING PER ANSI Y14.5M 1994.

TOLERANCES:
X = ± 1
.X = ± .5
.XX = ± .25
.XXX = ± .120

MAX MACHINE FINISH: 1.6

= ± .5°

THIRD ANGLE PROJECTION

METRIC

TITLE
-Führungswagen Rolle LRXH 20 (guide wagon roller LRXH 20)

SIZE	CAGE CODE	DWG NO.	REV
D	-	MWL.00.01.031	A

SOLIDWORKS CAD DRAWING
DO NOT SCALE DRAWING

SHEET 1 OF 1